

EROWA®  
system solutions



# CleverClamp system

Quick and flexible  
workholding

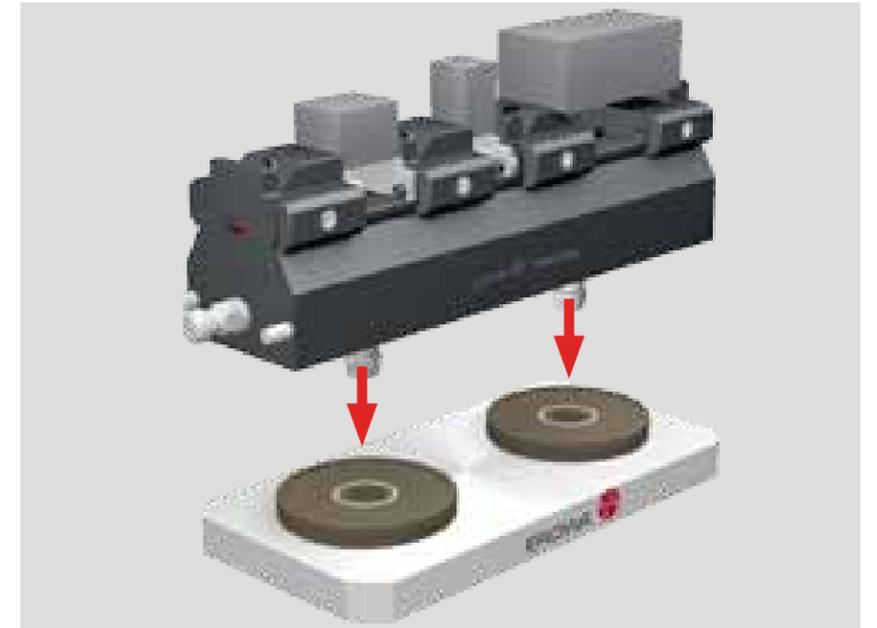


# Clever clamping

EROWA CleverClamp is the seamless, modular tooling system. Easy to handle and versatile in use, the EROWA CleverClamp decrease your set up times while increasing machine running times.



Enjoy the many benefits of EROWA's CleverClamp tooling system. Thanks to the standardized EROWA UPC or MTS interface, CleverClamp workpiece carriers are quickly and accurately positioned on the machine and can be used universally.



EROWA CleverClamp for clamping large workpieces with large holding power.



Multiple clamping of identical or different workpieces on the same fixture.



Clamping of workpieces with minimal clamping height.

A wide selection of clamping elements and jaws holds any workpiece.

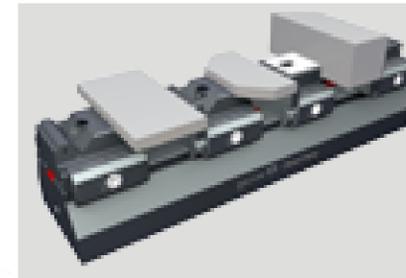


## THE FACTS

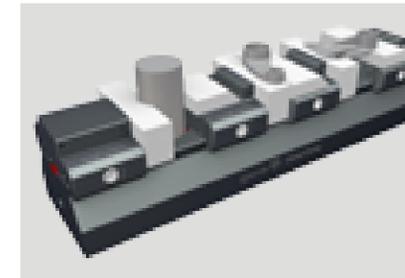
- Easy to use.
- Quick set-up of workpieces.
- Modular extensions.
- 5-side machining.
- Automatable.

# The perfect combination

Everything fits together and can be flexibly combined. CleverClamp holds any workpiece and adapts to any machine situation.



Very high holding power and minimal clamping height (3mm) are easily achieved with CleverClamp pull-down or linear stamping elements.



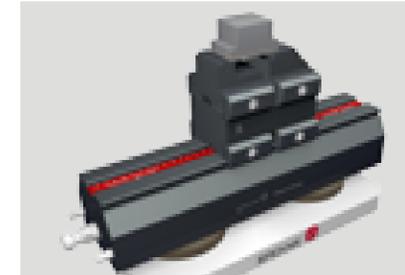
By custom reworking of soft clamping and stop jaws, the clamping possibilities are almost unlimited.



Clamp many workpieces and make optimized use of the full working area of the machine: CleverClamp mounted on EROWA mineral casting tower.



Use of height increasing elements for clamping workpieces with large diameter.



For 5-axis machining: Ensure optimal accessibility of the machine spindle to the workpiece by increasing height increases and serrated clamping elements.



With the CleverClamp QuickChuck 100 P, electrodes can be adapted to and machined on EROWA electrode holders with ease.



CleverClamp rails enable automatable single or multiple clamping directly on the MTS base plates.



Optimal accessibility for machining from 5 sides. Utilize one CleverClamp rail on our MTS or UPC pallets.



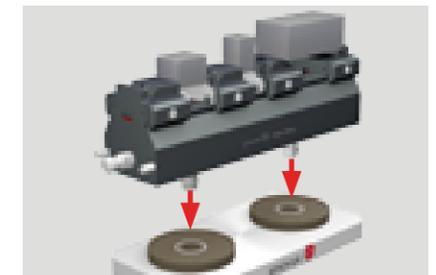
Two CleverClamp rails in combination with pull-down elements allow safe clamping of oversized workpieces.



Easily clamp different workpieces on one pallet using different clamping elements and increase the cycle time of your machine.



Multiple clamping on MTS or UPC pallets with one CleverClamp rail for improved accessibility to the workpiece. Automation enables additional machine running time.



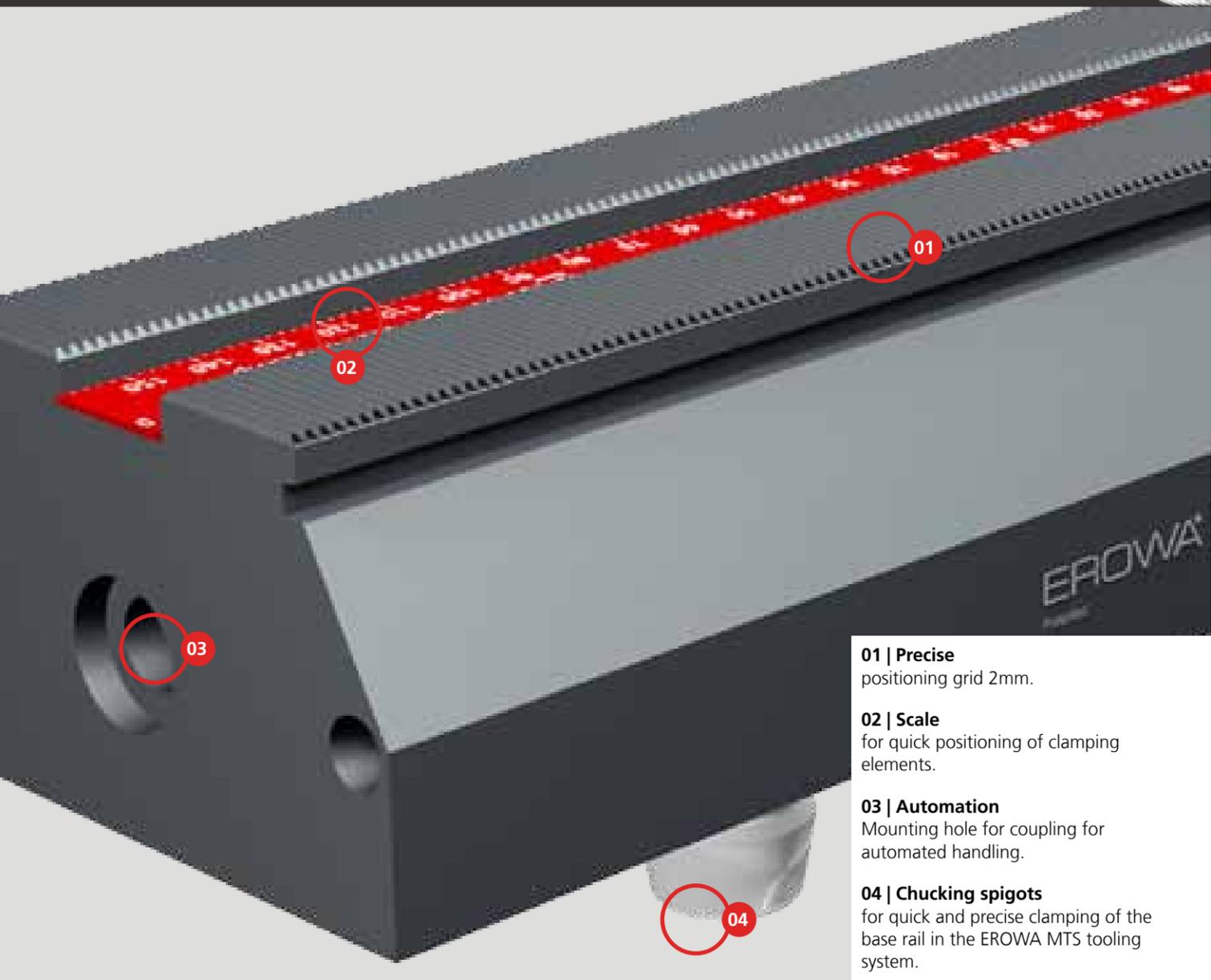
Automatable and usable throughout in the EROWA UPC and MTS tooling system.

# Reliable base

The base rails are the backbone of the CleverClamp workpiece holding system. They can be used horizontally or vertically.

The suitable clamping elements can be placed quickly with the precise positioning grid.

Base rails offer plenty of room in the smallest space for flexible fastening of different workpiece shapes and sizes.



**01 | Precise**  
positioning grid 2mm.

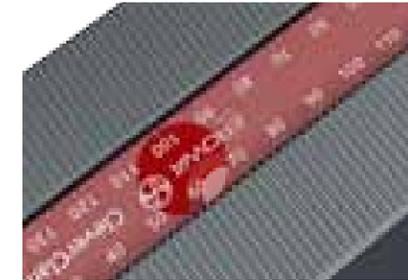
**02 | Scale**  
for quick positioning of clamping elements.

**03 | Automation**  
Mounting hole for coupling for automated handling.

**04 | Chucking spigots**  
for quick and precise clamping of the base rail in the EROWA MTS tooling system.



Very convenient – the integrated scale with 2mm gradation help in quick and repeatable positioning of the clamping elements during set-up.



Very clever – the scale protects the mounting holes from contamination.



Very precise – the dowel holes in a 50mm grid allow you to position the base rails quickly and accurately on the machine table.

CleverClamp base rails are available in various versions.



- As a single rail for individual mounting on a machine, fixture, EROWA UPC or an MTS pallet, etc.



- With mounted couplings and automation coupling (option) for direct integration in the EROWA MTS tooling system.



- On EROWA UPC and MTS pallets.



Heavy fixtures can be handled easily with a crane. The CleverClamp base rails have holes on both sides to attach eye bolts.

The height of the machining position can be varied on the base using the convenient raise module.

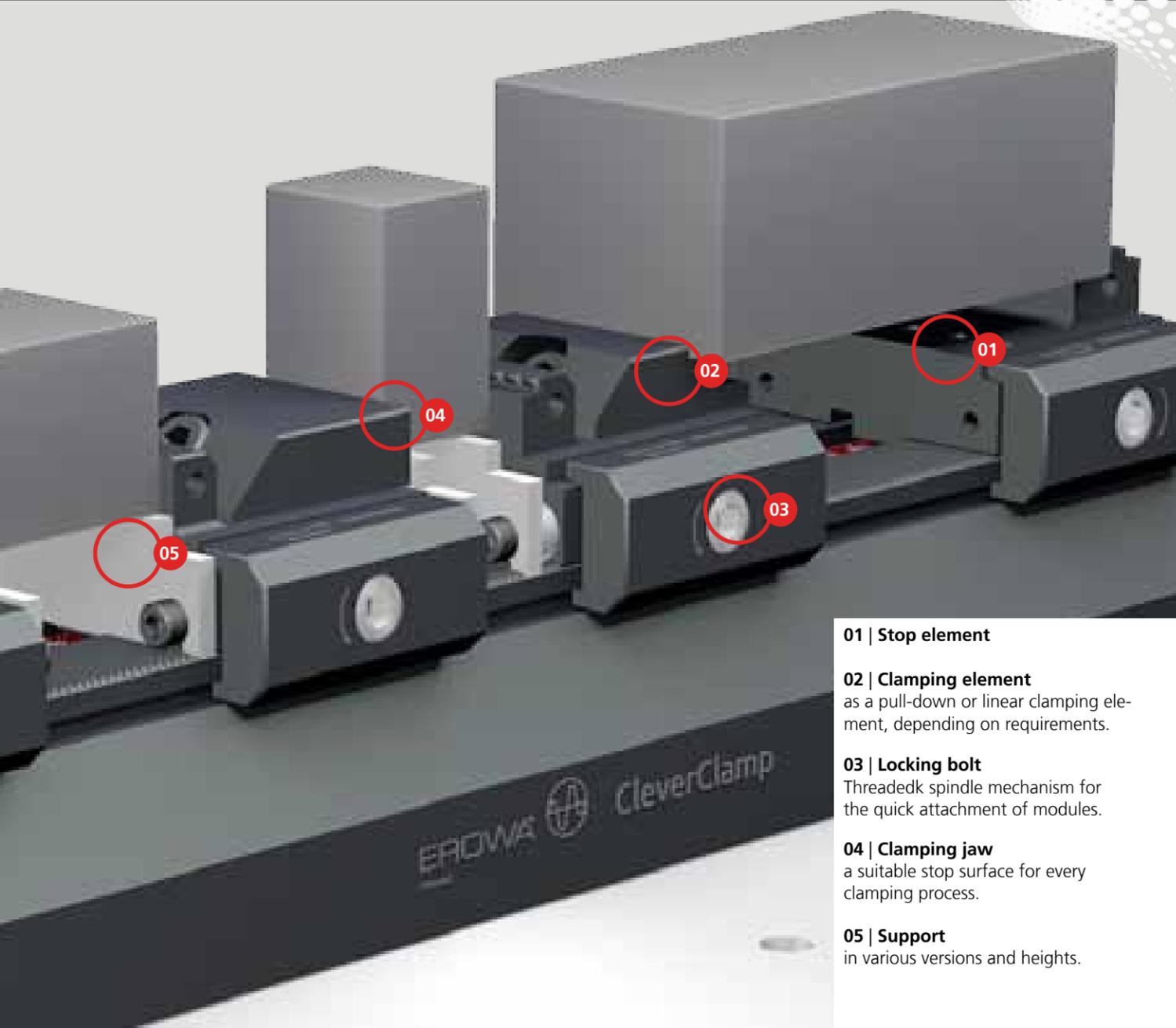


## THE FACTS

- Flexible clamping element carriers.
- Precise 2mm positioning grid.
- Fast mounting.
- Scale for fast positioning.
- Mounting of chucking spigots directly in the base rail.
- Minimal contamination.
- Directly automatable.

# Faster setups

The convenient and elaborate selection of different stop and clamping elements hold workpieces flexibly and accurately in any desired position.



## 01 | Stop element

**02 | Clamping element**  
as a pull-down or linear clamping element, depending on requirements.

**03 | Locking bolt**  
Threaded spindle mechanism for the quick attachment of modules.

**04 | Clamping jaw**  
a suitable stop surface for every clamping process.

**05 | Support**  
in various versions and heights.

## Stop elements

The stop element is used in combination with a clamping element as a fixed jaw on the base rail. Available in widths of 48mm or 94mm and with different clamping surfaces as required.

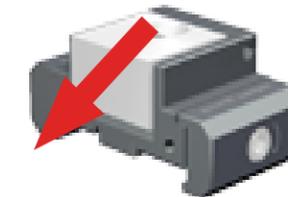


## Clamping elements

The clamping element holds the workpiece reliably and with great power. For multiple clamping, the clamping element also serves as stop element for further clamping.

Available in widths of 48mm or 94mm (stamping elements only) and with different clamping surfaces and jaws as required. Clamping elements are available as pull-down and linear type elements.

## Pull-down clamping elements



Clamping range: 0 - 4.1mm  
Clamping power: up to 28kN

- High holding forces.
- Powerful clamping also of large workpieces.
- With exchangeable jaws.

## Linear clamping elements



Clamping range: 0 - 5mm  
Clamping power: up to 16kN

- Vise-like clamping.
- With exchangeable jaws.
- Process-reliable positioning of second mounting.
- Suitable for manufacture of custom form jaws.
- Secure hold with stamping technology.



Set-up and changeover in a few steps.  
Position and fasten stop element.



Position and fasten the clamping element based on the size of the workpiece.



Securely clamp the workpiece.



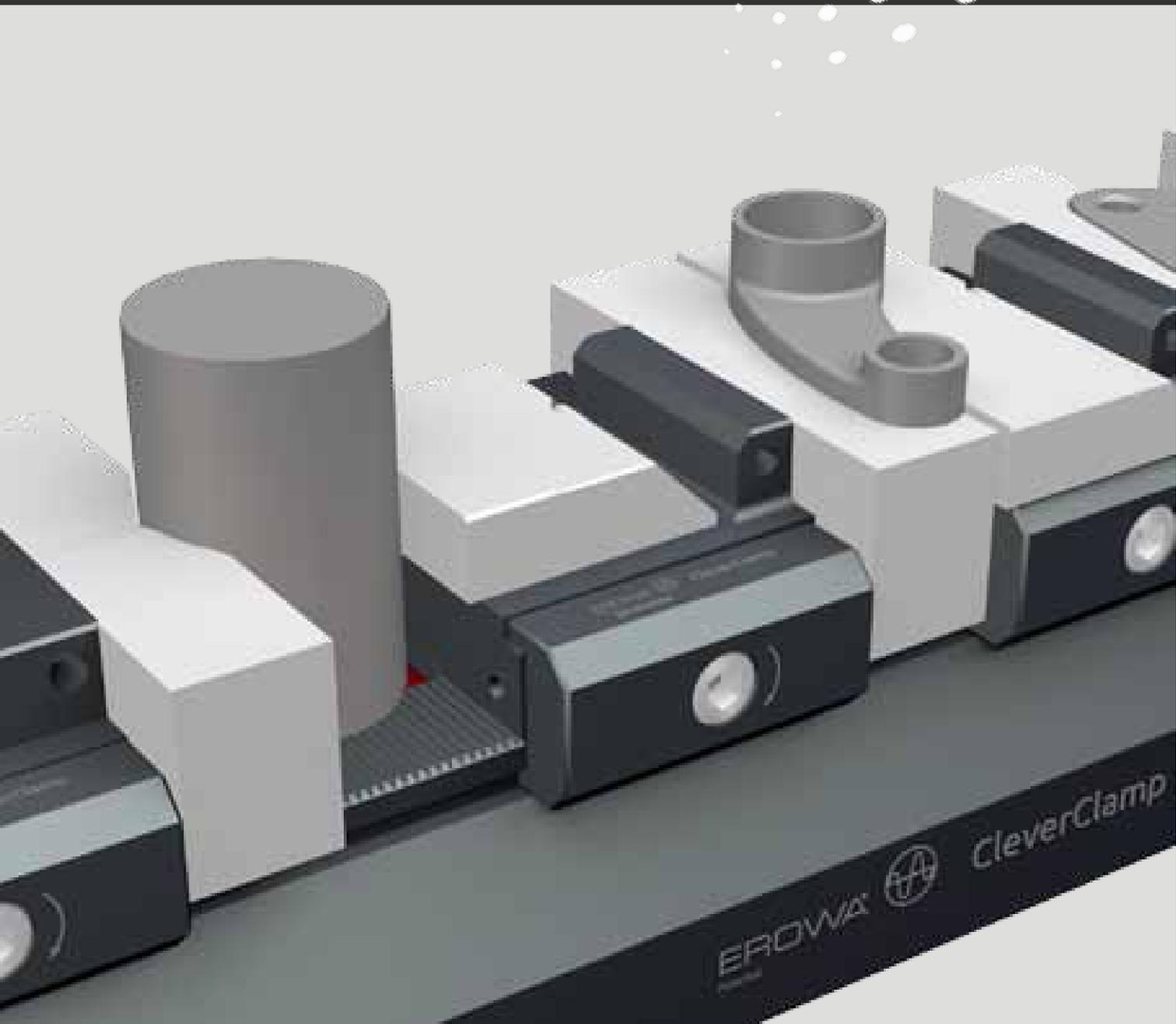
Ingenious screw spindle mechanism – only one screw accurately secures the elements. The toothing grid ensures reliable positioning.

## THE FACTS

- Quickly positioned and fastened.
- Quick change of workpieces.
- Easy cleaning of the elements.
- Powerful workholding.
- Single and multiple clamping.

# Everything fits

Various types of clamping surfaces, additional clamping jaws and accessories make sure that each type of workpiece and material is mounted reliably. Whether round, angled or irregular workpiece shapes – CleverClamp holds everything.



Select the appropriate properties of the clamping surface depending on the material and workpiece.



**Smooth clamping and stop sides** – ideal for clamping of workpieces with finished surfaces.



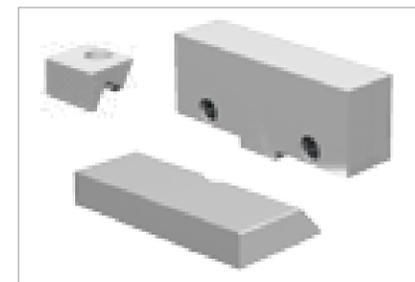
**Clamping and stop sides with grip contour** – ideal for clamping of raw material and workpieces with increased demands on holding power during machining.



**Clamping and stop side with stamping contour** - ideal for clamping of raw parts at minimal clamping height and irregular parts.



**Ingenious stamping contour** - The workpieces are held at 3mm minimal clamping height with up to 1.6 tons of holding power (linear element) form and friction locked. This achieves maximum holding forces. The workpiece can be nearly finish-machined on 5 sides if necessary.



**Various clamping and stop jaws** for each requirement.



**Soft jaws** – for manufacturing jaws with contours as required.

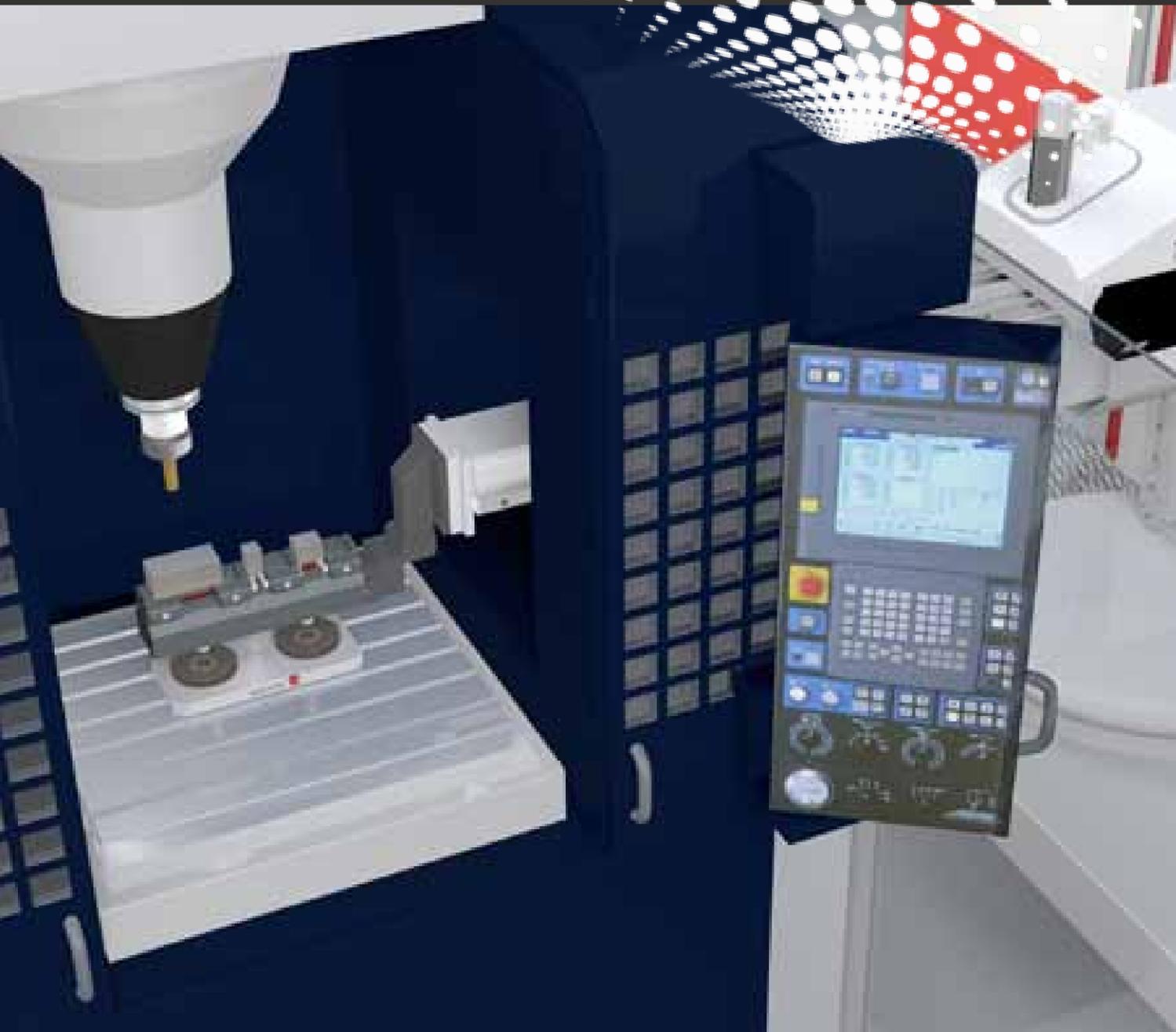


## THE FACTS

- Large assortment.
- Clamping surface in different finishes.
- Machining with contour of your choice.

# Clever technology to increase productivity

The CleverClamp workpiece is automatable throughout. The proportion of productive machine hours is significantly increased.



By setting up and adjusting the workpieces outside the machine, time is optimally used and cost is reduced.



The workpieces to be machined are palletized with CleverClamp and stored in the magazine of the handling unit. The EWIST™ identification system provides a clear overview of magazine locations and pallets.



For setups with recurring workpieces: single part recognition with identification chip and the EROWA Manufacturing Control process control system.



With the EROWA Process Control System, the operator is always in control of all data of the manufacturing cell.

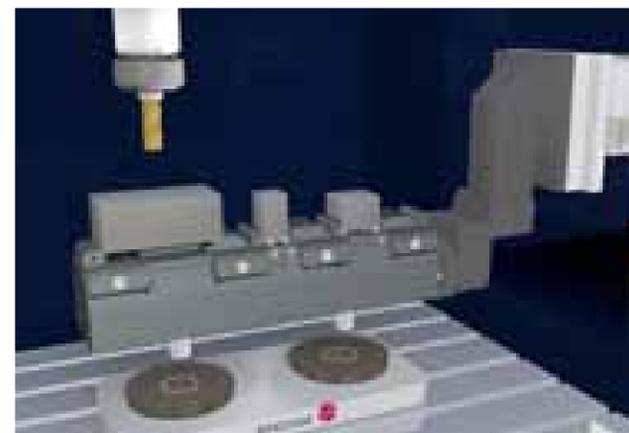


Integrated quality control - Intermediate and final inspections increase process reliability in production.



A highly efficient production cell for automating the manufacture of single parts and small batches. An EROWA linear robot loads two milling centers and one measuring machine in combination.

Simply ingenious: The CleverClamp base rail is directly automatable. The robot places the workpiece carrier quickly and accurately on the machine.

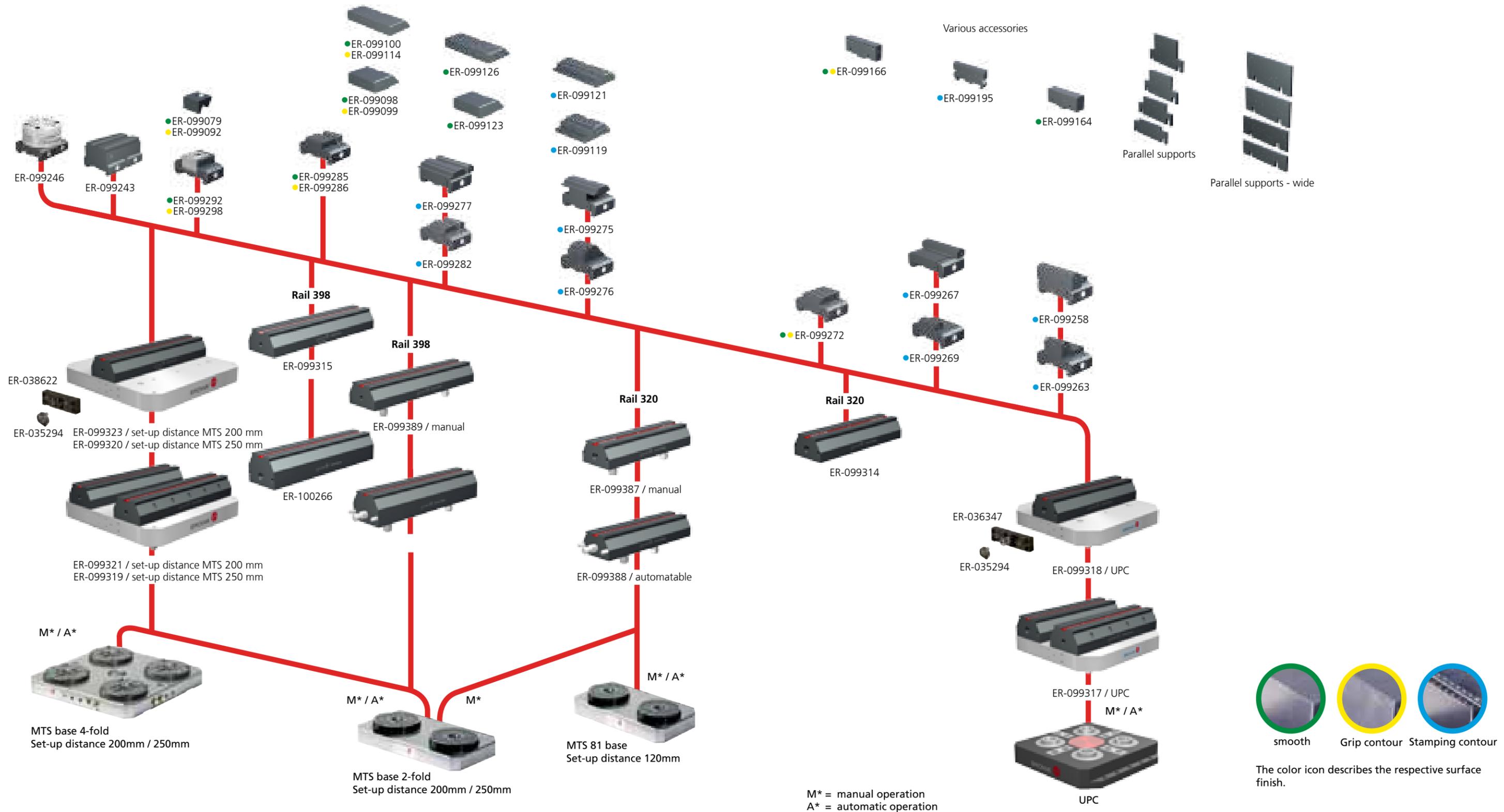


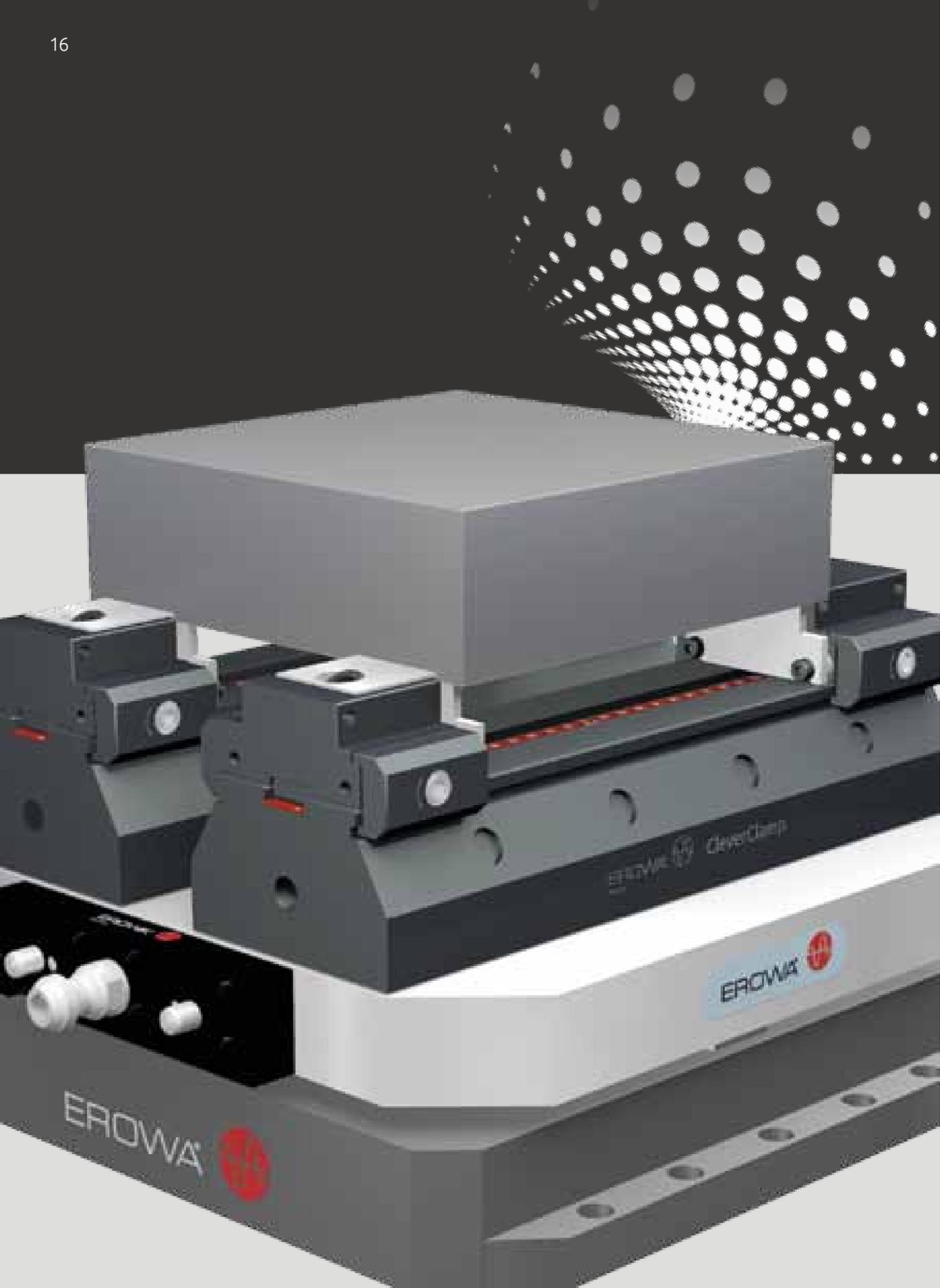
## THE FACTS

- Direct automation of CleverClamp.
- Use of peripheral and night time hours.
- Automated quality measurement.
- Chip identification for pallets and single parts.

# The components

EROWA provides you with a full range of products - everything fits together!





To make it easier for you to find your way about the fields of application for EROWA products, we use the following symbols in all our documents:

-  1. Manual operation
-  2. Operate with compressed air jet
-  3. Operate with manual valve
-  4. Operate with manual control unit
-  5. Operate with electro-pneumatic control unit
-  6. With central flushing clearance
-  7. Suited for submerged operation
-  8. Corrosion-resistant material
-  9. Suited for automatic operation
-  10. Handling with EROWA Robot gripper S
-  11. Handling with EROWA Combi gripper
-  12. Handling with EROWA Robot gripper 72
-  13. Handling with EROWA Robot gripper 115
-  14. Handling with EROWA Robot gripper 148
-  15. Handling with EROWA gripper RN PC 210
-  16. Handling with EROWA RCS gripper

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# EROWA CleverClamp System Rails

## ER-099314 Rail 320 H60 CleverClamp



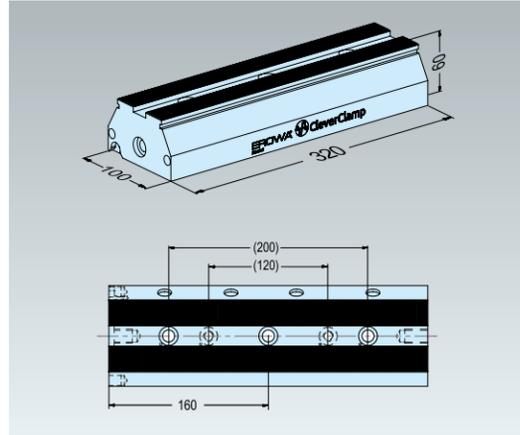
**Version** Steel, hardened. H60 clamping element carrier with 2mm positioning grid.

**Application** Serves as a base to clamp workpieces with various CleverClamp clamping and stop elements.

**Mounting** To mount on R50 grid plates, pallets, tombstones and machine tables

**Accessories** Clamping and stop elements, etc.

**Important** Can be used directly with a spigot on MTS, 200mm set-up distance (M) or MTS81, 120mm set-up distance (A/M).



## ER-099315 Rail 398 H60 CleverClamp



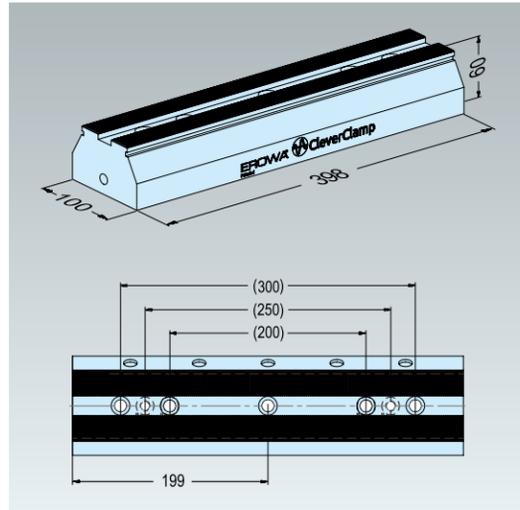
**Version** Steel, hardened. H60 clamping element carrier with 2mm positioning grid.

**Application** Serves as a base to clamp workpieces with various CleverClamp clamping and stop elements.

**Mounting** To fit on R50 grid plates, pallets, tombstones and machine tables.

**Accessories** Clamping and stop elements, etc.

**Important** Can be used directly with a spigot on MTS, 200mm set-up distance (M) or 250mm set-up distance (M).



## ER-100266 Rail 398 H80 CleverClamp



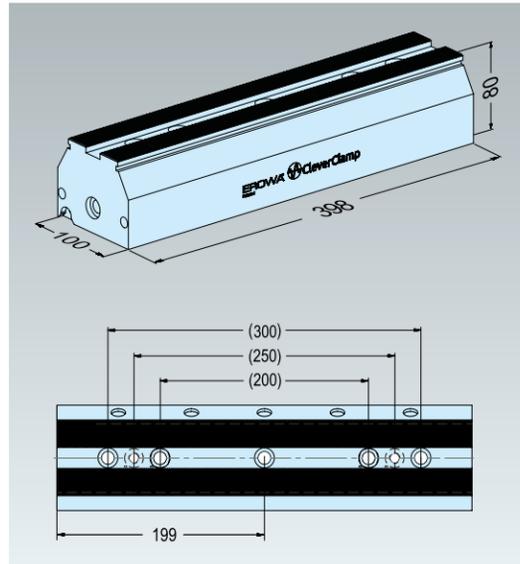
**Version** Steel, hardened. H80 clamping element carrier with 2mm positioning grid.

**Application** Serves as a base to clamp workpieces with various CleverClamp clamping and stop elements.

**Mounting** To fit on R50 grid plates, pallets, tombstones and machine tables.

**Accessories** Clamping and stop elements, etc.

**Important** Can be used directly with a spigot on MTS, 200mm set-up distance (A/M) or 250mm set-up distance (A/M).



## ER-099387 Rail 320 H60 manual CleverClamp



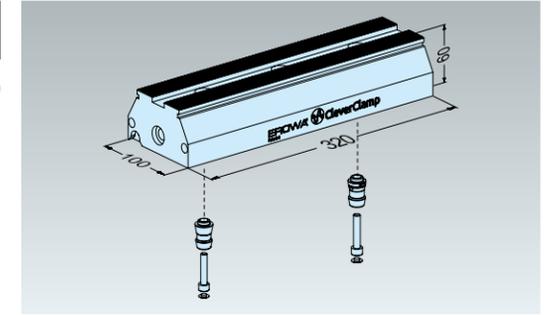
**Version** Steel, hardened. H60 clamping element carrier with 2mm positioning grid. With MTS spigot, manual.

**Operation** Manual application on MTS81 base plates with 120mm set-up distance and MTS base plates with 200mm set-up distance.

**Application** Serves as a base to clamp workpieces with various CleverClamp clamping and stop elements.

**Accessories** Clamping and stop elements, etc.

**Important** Manual application.



## ER-099388 Rail 320 H60 automated CleverClamp



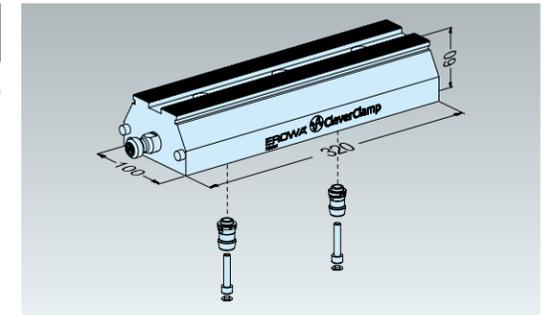
**Version** Steel, hardened. H60 clamping element carrier with 2mm positioning grid. With MTS spigot, automatic, and Grip-perLink.

**Operation** Automated application on MTS81 base plates with 120mm set-up distance.

**Application** Serves as a base to clamp workpieces with various CleverClamp clamping and stop elements.

**Accessories** Clamping and stop elements, etc.

**Important** Automated application.



## ER-099389 Rail 398 H60 manual CleverClamp



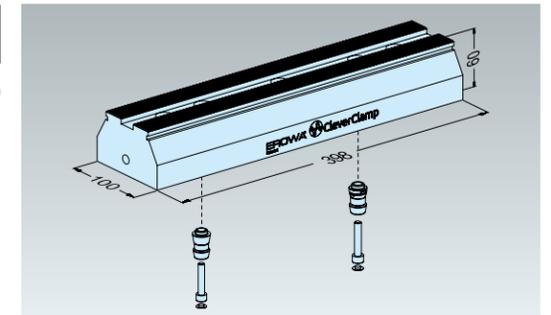
**Version** Steel, hardened. H60 clamping element carrier with 2mm positioning grid. With MTS spigot, Manual.

**Operation** Manual application on MTS base plates with 200/250mm set-up distance.

**Application** Serves as a basis to clamp workpieces with various CleverClamp clamping and stop elements.

**Accessories** Clamping and stop elements, etc.

**Important** Manual application.



## ER-099390 Rail 398 H80 automated CleverClamp



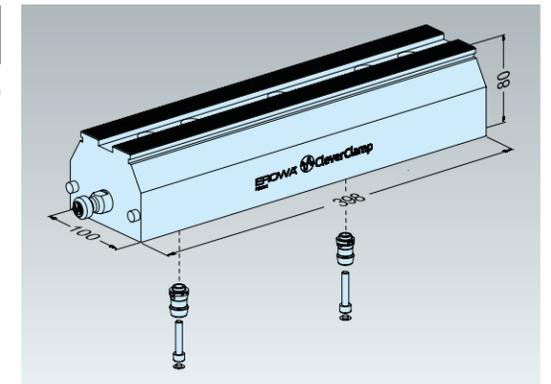
**Version** Steel, hardened. H80 clamping element carrier with 2mm positioning grid. With MTS spigot, automatic, and Grip-perLink.

**Operation** Automated application of MTS base plates with 200/250mm set-up distance.

**Application** Serves as a base to clamp workpieces with various CleverClamp clamping and stop elements.

**Accessories** Clamping and stop elements, etc.

**Important** Automated application.

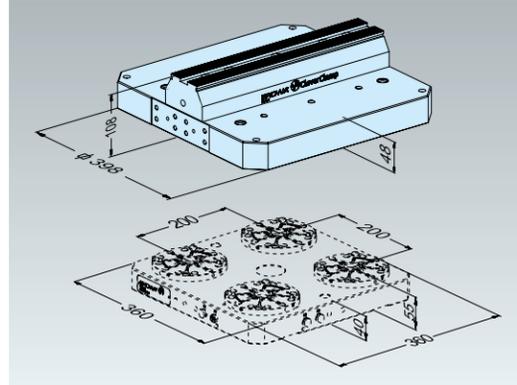


## EROWA CleverClamp System MTS Base rails

### ER-099323 Base MTS 200 mono CleverClamp



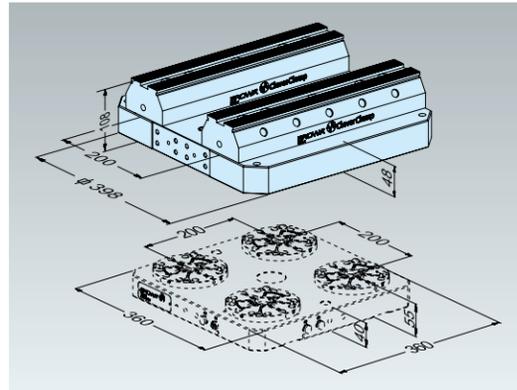
- Version Combination of MTS aluminum pallet with 398 rail (MTS spigot set ER-041461 (M) / ER-041464 (A)).
- Application Optimal accessibility for 5-axis applications with single and multiple fixtures.
- Accessories Order separately: ER-041461 (M) / ER-041464 (A) or MTS GripperLink Rapid ER-038622.



### ER-099321 Base MTS 200 duo CleverClamp



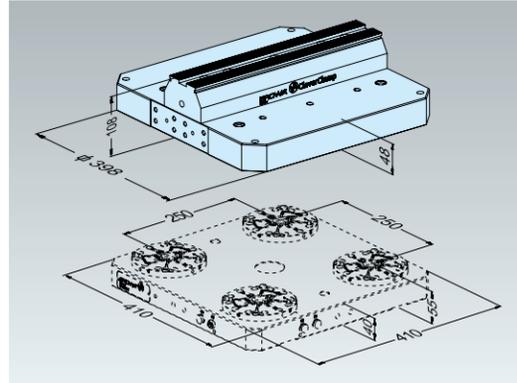
- Version Combination of MTS aluminum pallet with two 298 rails (MTS spigot set ER-041461 (M) / ER-041464 (A)).
- Application Optimal for multiple fixtures and for clamping big workpieces.
- Accessories Order separately: ER-041461 (M) / ER-041464 (A) or MTS GripperLink Rapid ER-038622.



### ER-099320 Base MTS 250 mono CleverClamp



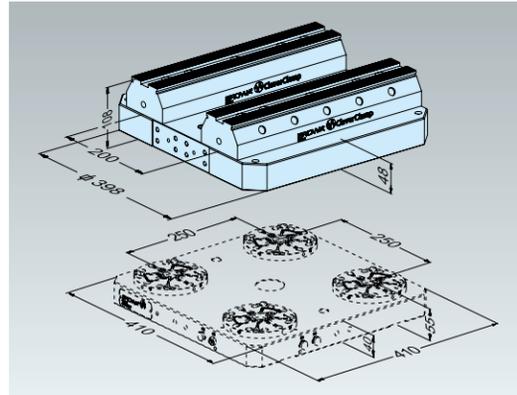
- Version Combination of MTS aluminum pallet with 298 rail (MTS spigot set ER-041461 (M) / ER-041464 (A)).
- Application Optimal accessibility for 5-axis applications with single and multiple fixtures.
- Accessories Order separately: ER-041461 (M) / ER-041464 (A) with GripperLink Rapid ER-038622.



### ER-099319 Base MTS 250 duo CleverClamp



- Version Combination of MTS aluminum with two 398 rails (MTS spigot set ER-041461 (M) / ER-041464 (A)).
- Application Optimal for multiple fixtures and for clamping big workpieces.
- Accessories Order separately: ER-041461 (M) / ER-041464 (A) or MTS GripperLink Rapid ER-038622.

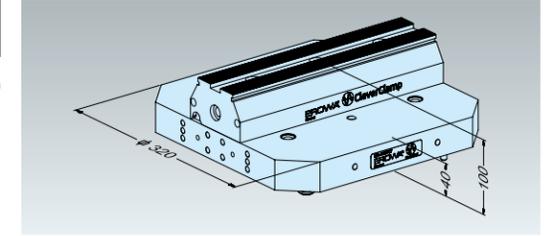


## EROWA CleverClamp System UPC Base rails

### ER-099318 Base UPC mono CleverClamp



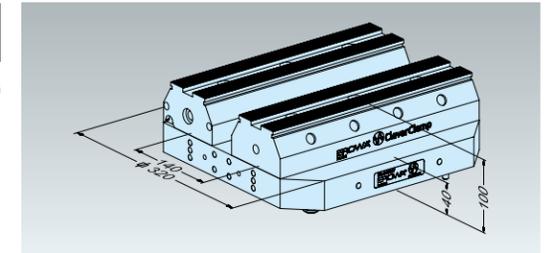
- Version Combination of UPC aluminum pallet with 320 rail; centering segments and chucking spigots fitted. Z-Support hard.
- Application Optimal accessibility for 5-axis applications with single and multiple fixtures.
- Accessories Order separately: GripperLink RCS / EWIS RAPID ER-036347 for Automation.



### ER-099317 Base UPC duo CleverClamp



- Version Combination of UPC aluminum pallet with two 320 rails; centering segments and chucking spigots fitted. Z-support hard.
- Application Optimal for multiple fixtures and for clamping big workpieces.
- Accessories Order separately: GripperLink RCS / EWIS RAPID ER-036347 for Automation.



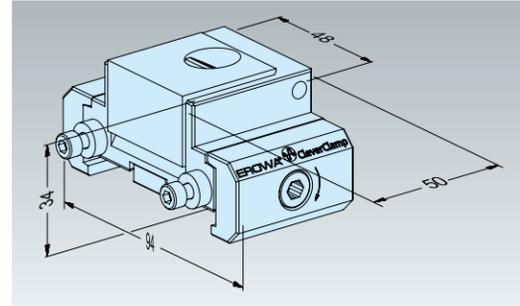
## EROWA CleverClamp System

# Pull down clamping elements

### ER-099292 Pull Down Slide Multi Flat CleverClamp



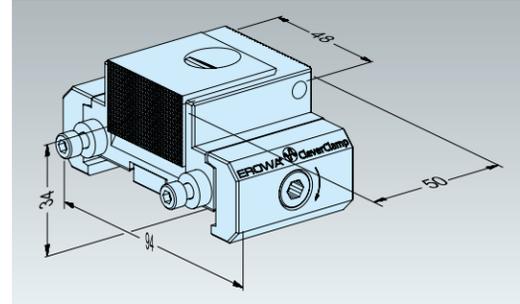
Version	Steel, hardened, width 48mm, height 34mm, clamping and stop sides smooth.
Application	Pull-down element for clamping jobs with high clamping forces. Surface: smooth. Ideal for two-side machining and for clamping workpieces with machined surfaces.
Mounting	On a CleverClamp rail.
Important	Suitable for single or multiple fixtures.
Clamping force	Up to 28kN max. at a torque of 40Nm max.
Clamping stroke	Up to 4.1mm.



### ER-099298 Pull Down Slide Multi Grip CleverClamp



Version	Steel, hardened, width 48mm, height 34mm, clamping and stop sides with grip contours.
Application	Pull-down element for clamping jobs with high clamping forces. Surface with grip contours for additional purchase.
Mounting	On CleverClamp rail.
Important	Suitable for single or multiple fixtures.
Clamping force	Up to 28kN max. with a torque of 40Nm max.
Clamping stroke	Up to 4.1mm.



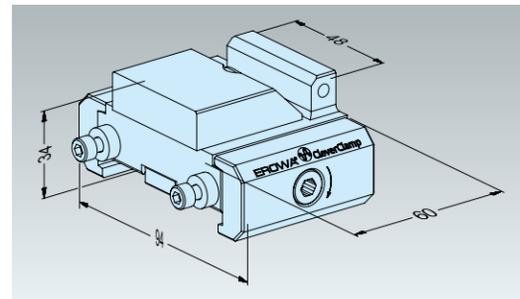
## EROWA CleverClamp System

# Linear clamping elements

### ER-099285 Linear Slide Multi Flat CleverClamp



Version	Steel, hardened, width 48mm, height 34mm, clamping and stop sides smooth.
Application	For the linear clamping of workpieces with machined surfaces.
Mounting	On CleverClamp rail.
Important	Modularly compatible with all linear jaws. Suitable for single and multiple fixtures.
Clamping force	Up to 16kN max. with a torque of 40Nm max.
Clamping stroke	Up to 5mm.



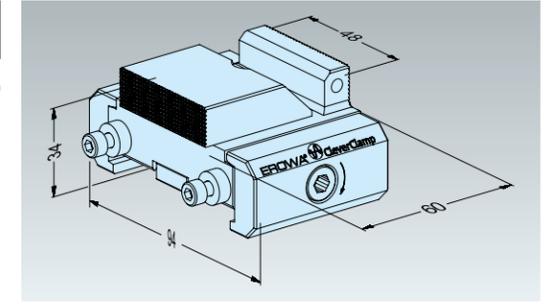
## EROWA CleverClamp System

# Linear clamping elements

### ER-099286 Linear Slide Multi Grip CleverClamp



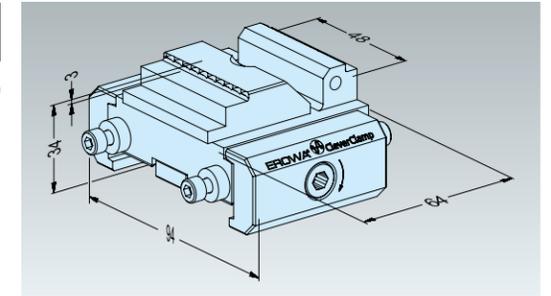
Version	Steel, hardened, width 48mm, height 34mm, clamping and stop sides with grip contours.
Application	Linear clamping with grip contours for additional purchase.
Mounting	On CleverClamp rail.
Important	Modularly compatible with all linear jaws. Suitable for single and multiple fixtures.
Clamping force	Up to 16kN max. with a torque of 40Nm max.
Clamping stroke	Up to 5mm.



### ER-099282 Linear Slide Multi Stamp CleverClamp



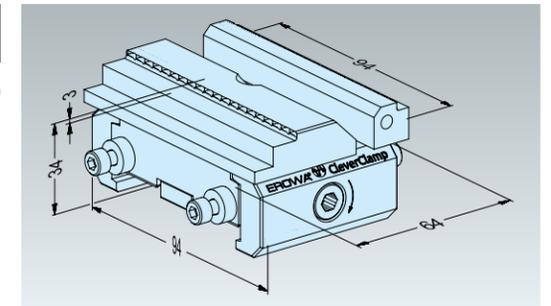
Version	Steel, hardened, width 48mm, height 34mm, clamping and stop sides with stamp contours
Application	Ideal for clamping blanks at the minimum clamping height of 3mm. Secure grip thanks to stamp technology for direct stamping. Can also be used for two-side machining.
Mounting	On CleverClamp rail.
Important	Modularly compatible with all linear jaws. Suitable for single and multiple fixtures.
Clamping force	Up to 16kN max. with a torque of 40Nm max.
Clamping stroke	Up to 5mm.



### ER-099277 Linear Slide Multi Stamp Wide CleverClamp



Version	Steel, hardened, width 94mm, height 34mm, clamping and stop sides with stamp contours.
Application	Ideal for clamping blanks at a minimum clamping height of 3mm. Secure grip thanks to stamp technology for direct stamping. Can also be used for two-side machining.
Mounting	On CleverClamp rail.
Important	Modularly compatible with all linear jaws. Suitable for single and multiple fixtures.
Clamping force	Up to 16kN max. with a torque of 40Nm max.
Clamping stroke	Up to 5mm.



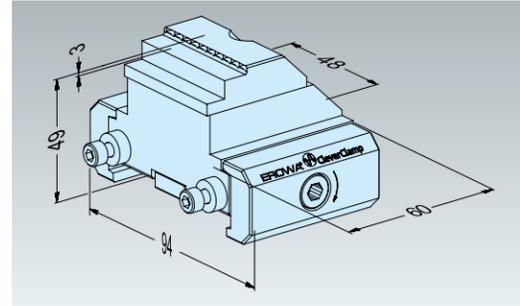
## EROWA CleverClamp System

# Linear clamping elements

### ER-099276 Linear Slide 5X Stamp CleverClamp



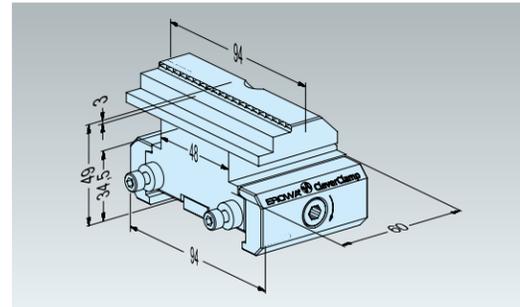
Version	Steel, hardened, width 48mm, height 49mm, clamping side with stamp contours.
Application	Optimised machine spindle accessibility for 5-axis applications. Ideal for clamping blanks at a minimum clamping height of 3mm. Secure grip thanks to stamp technology for direct stamping.
Mounting Important	On CleverClamp rail. Modularly compatible with all linear jaws. Can be used for single and multiple fixtures.
Clamping force	Up to 16kN max. with a torque of 40Nm max.
Clamping stroke	Up to 5mm.



### ER-099275 Linear Slide 5X Stamp Wide CleverClamp



Version	Steel, hardened, width 94mm, height 49mm, clamping side with stamp contours.
Application	Optimised machine spindle accessibility for 5-axis applications. Ideal for clamping blanks at a minimum clamping height of 3mm. Secure grip thanks to stamp technology for direct stamping.
Mounting Important	On CleverClamp rail. Modularly compatible with all linear jaws. Can be used for single and multiple fixtures.
Clamping force	Up to 16kN max. with a torque of 40Nm max.
Clamping stroke	Up to 5mm.



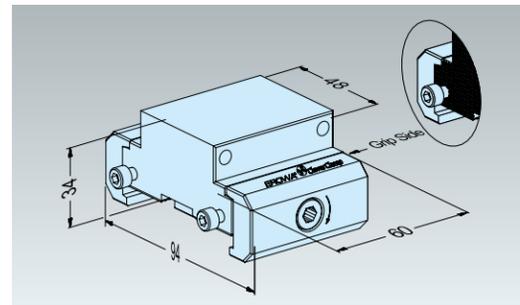
## EROWA CleverClamp System

# Stop elements

### ER-099272 Stop Flat/Grip CleverClamp



Version	Steel, hardened, width 48mm, height 34mm; two stop sides: one smooth, one with grip contours.
Application	Stop element in the modular CleverClamp system. Smooth stop side for workpieces with a machined surface, grip side for additional purchase.
Mounting	On CleverClamp rail.



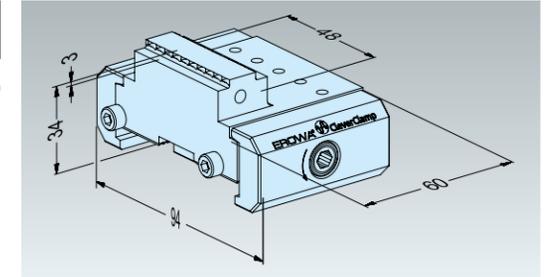
## EROWA CleverClamp System

# Stop elements

### ER-099269 Stop Multi Stamp CleverClamp



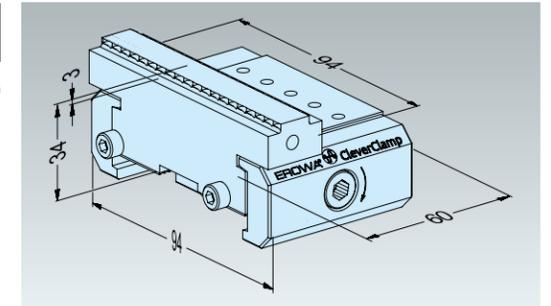
Version	Steel, hardened, width 48mm, height 34mm, with stamp contours.
Application	Stop element in the modular CleverClamp system. Stop element with stamp contours, ideal in combination with stamp clamping elements for clamping blanks at a minimum clamping height of 3mm.
Mounting	On CleverClamp rail.



### ER-099267 Stop Multi Stamp Wide CleverClamp



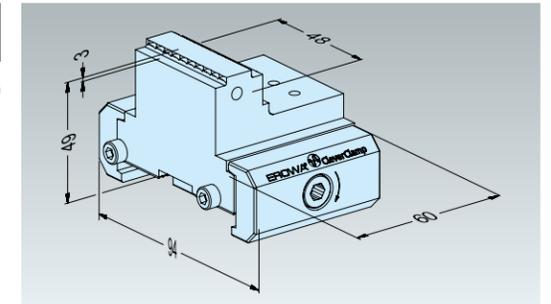
Version	Steel, hardened, width 94mm, height 34mm, with stamp contours.
Application	Stop element in the modular CleverClamp system. Stop element with stamp contours, ideal in combination with stamp clamping elements for clamping blanks at a minimum clamping height of 3mm.
Mounting	On CleverClamp rails.



### ER-099263 Stop 5X Stamp CleverClamp



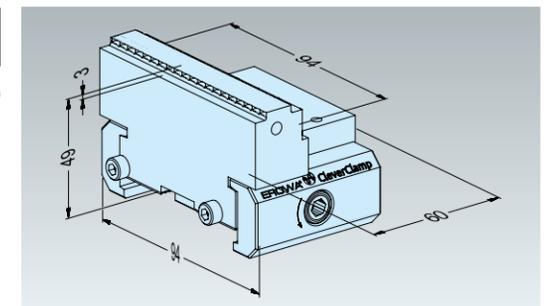
Version	Steel, hardened, width 48mm, height 49 mm, with stamp contours.
Application	Stop element in the modular CleverClamp system. Stop element with better machine spindle accessibility for 5-axis applications. With stamp contours, ideal in combination with stamp clamping elements for clamping blanks at a minimum clamping height of 3mm.
Mounting	On CleverClamp rail.



### ER-099258 Stop 5X Stamp Wide CleverClamp



Version	Steel, hardened, width 94mm, height 49mm, with stamp contours.
Application	Stop element in the modular CleverClamp system. Stop element with better machine spindle accessibility for 5-axis applications. With stamp contours, ideal in combination with stamp clamping elements for clamping blanks at a minimum clamping height of 3mm.
Mounting	On CleverClamp rail.



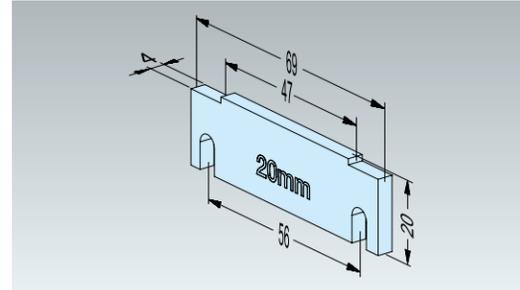
# EROWA CleverClamp System

## Accessories / Parallel supports

### ER-099204 Support 20 CleverClamp



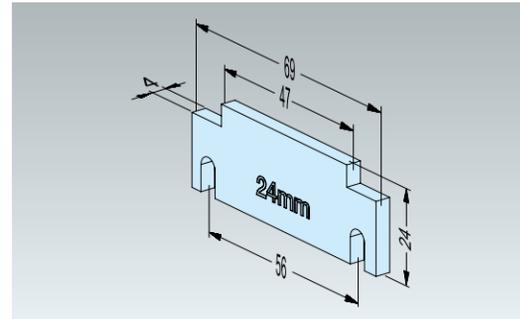
Version Steel, hardened, width 47mm, height 20mm.  
Application Ground support for setting the workpiece clamping height between the CleverClamp clamping and stop elements.



### ER-099206 Support 24 CleverClamp



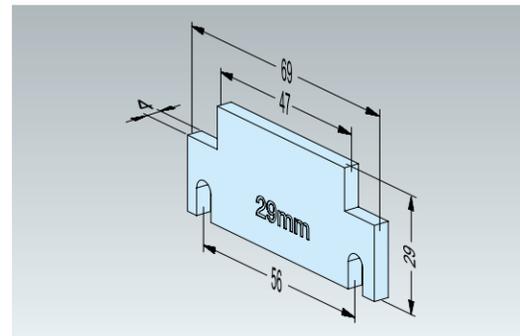
Version Steel, hardened, width 47mm, height 24mm.  
Application Ground support for setting the workpiece clamping height between the CleverClamp clamping and stop elements.



### ER-099227 Support 29 CleverClamp



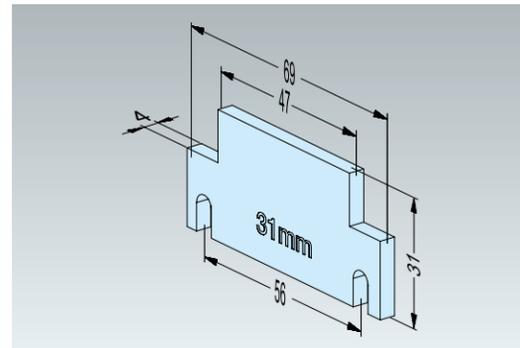
Version Steel, hardened, width 47mm, height 29mm.  
Application Ground support for setting the workpiece clamping height between the CleverClamp clamping and stop elements.



### ER-099228 Support 31 CleverClamp



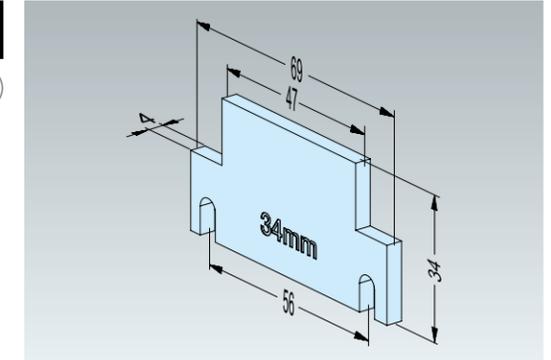
Version Steel, hardened, width 47mm, height 31mm.  
Application Ground support for setting the workpiece clamping height between the CleverClamp clamping and stop elements.



### ER-099229 Support 34 CleverClamp



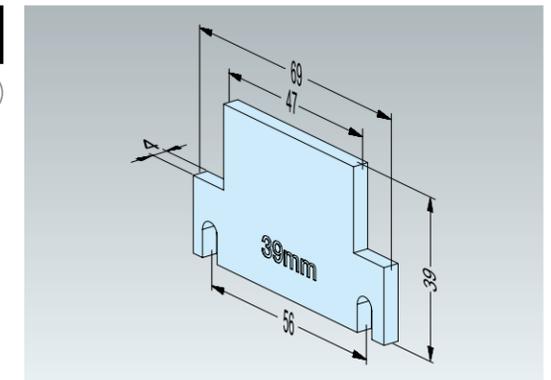
Version Steel, hardened, width 47mm, height 34mm.  
Application Ground support for setting the workpiece clamping height between the CleverClamp clamping and stop elements.  
Important Supports of the 34, 39, 44 and 46 heights can only be used in combination with the 5-axis clamping and stop elements.



### ER-099230 Support 39 CleverClamp



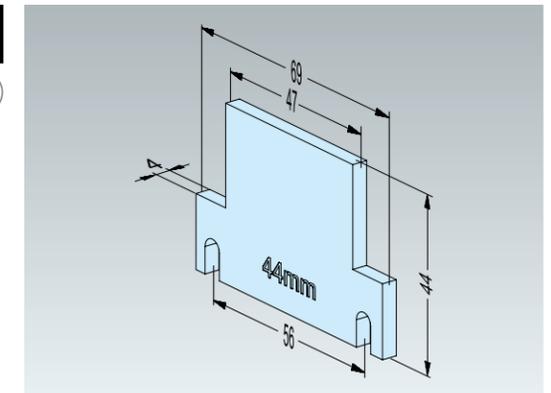
Version Steel, hardened, width 47mm, height 39mm.  
Application Ground support for setting the workpiece clamping height between the CleverClamp clamping and stop element.  
Important Supports of the heights 34, 39, 44 and 46 can only be used in combination with the 5-axis clamping and stop elements.



### ER-099231 Support 44 CleverClamp



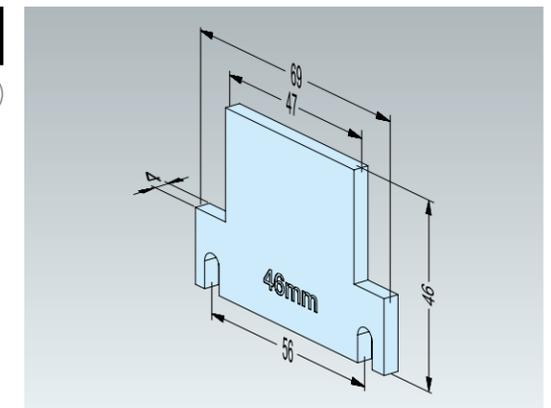
Version Steel, hardened, width 47mm, height 44mm.  
Application Ground surface for setting the workpiece clamping height between the CleverClamp clamping and stop elements.  
Important Supports of the heights 34, 39, 44 and 46 can only be used in combination with the 5-axis clamping and stop elements.



### ER-099232 Support 46 CleverClamp



Version Steel, hardened, width 47mm, height 46mm.  
Application Ground support for setting the workpiece clamping height between the CleverClamp clamping and stop elements.  
Important Supports of the heights 34, 39, 44 and 46 can only be used in combination with the 5-axis clamping and stop elements.



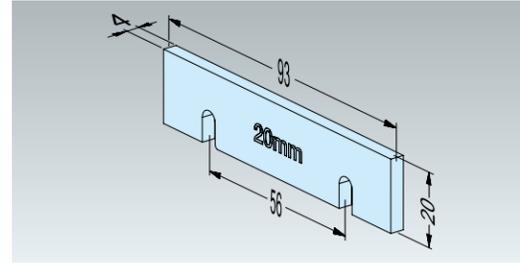
# EROWA CleverClamp System

## Accessories / Parallel supports wide

### ER-099233 Support 20 Wide CleverClamp



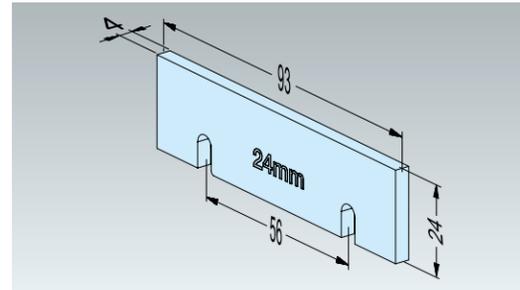
Version Steel, hardened, width 93mm, height 20mm.  
Application Ground support for setting the workpiece clamping height between the CleverClamp clamping and stop elements.



### ER-099234 Support 24 Wide CleverClamp



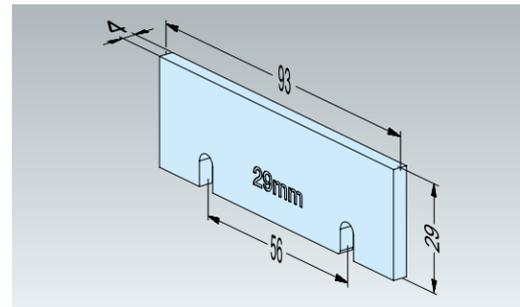
Version Steel, hardened, width 93mm, height 24mm.  
Application Ground support for setting the workpiece clamping height between the CleverClamp clamping and stop elements.



### ER-099235 Support 29 Wide CleverClamp



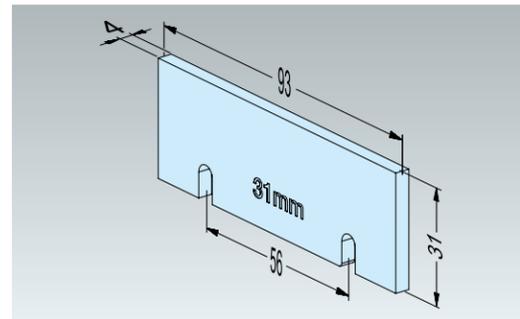
Version Steel, hardened, width 93mm, height 29mm.  
Application Ground support for setting the workpiece clamping height between the CleverClamp clamping and stop elements.



### ER-099236 Support 31 Wide CleverClamp



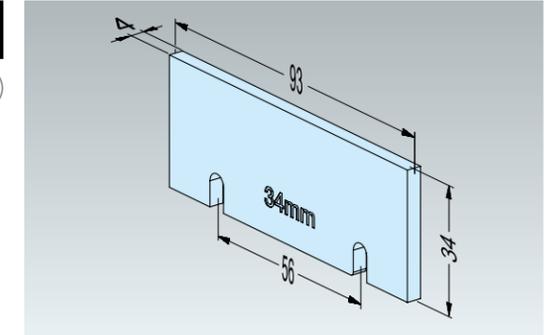
Version Steel, hardened, width 93mm, height 31mm.  
Application Ground support for setting the workpiece clamping height between the CleverClamp clamping and stop elements.



### ER-099237 Support 34 Wide CleverClamp



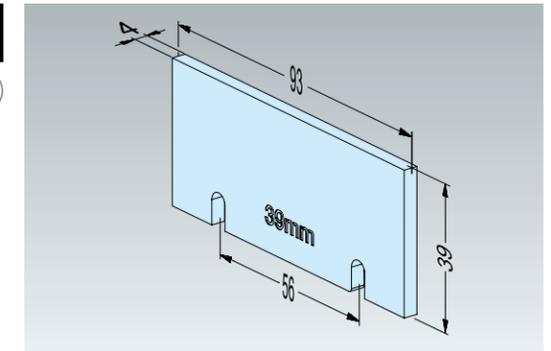
Version Steel, hardened, width 93mm, height 34mm.  
Application Ground support for setting the workpiece clamping height between the CleverClamp clamping and stop elements.  
Important Supports with the heights 34, 39, 44 and 46 can only be used in combination with the 5-axis clamping and stop elements.



### ER-099238 Support 39 Wide CleverClamp



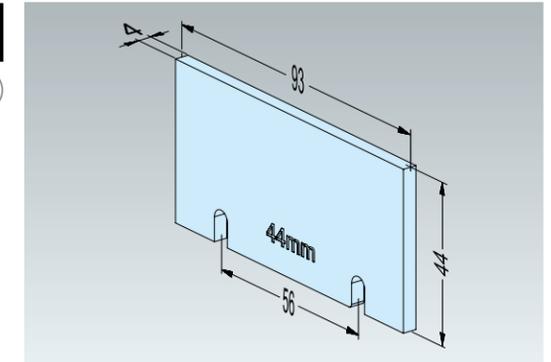
Version Steel, hardened, width 93mm, height 39mm.  
Application Ground support for setting the workpiece clamping height between the CleverClamp clamping and stop elements.  
Important Supports with the heights 34, 39, 44 and 46 can only be used with the 5-axis clamping and stop elements.



### ER-099239 Support 44 Wide CleverClamp



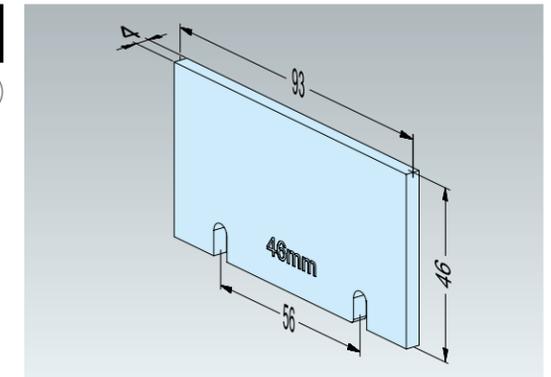
Version Steel, hardened, width 93mm, height 44mm.  
Application Ground support for setting the workpiece clamping height between the CleverClamp clamping and stop elements.  
Important Supports with the heights 34, 39, 44 and 46 can only be used in combination with the 5-axis clamping and stop elements.



### ER-099240 Support 46 Wide CleverClamp



Version Steel, hardened, width 93mm, height 46mm.  
Application Ground support for setting the workpiece clamping height between the CleverClamp clamping and stop elements.  
Important Supports of the heights 34, 39, 44 and 46 can only be used in combination with the 5-axis clamping and stop elements.

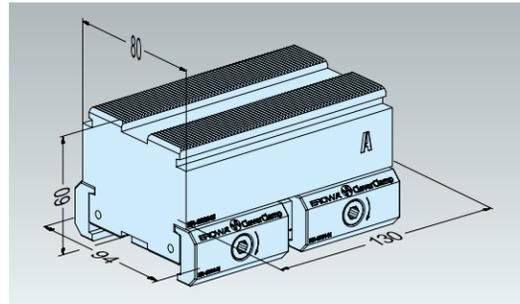


# EROWA CleverClamp System Accessories

## ER-099243 Elevation for rail H60 CleverClamp



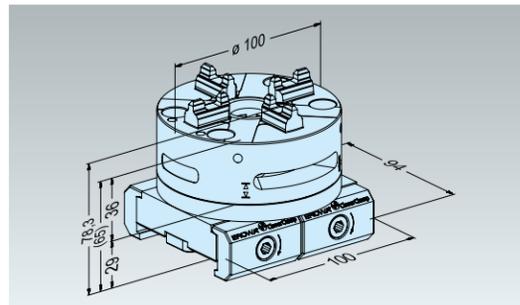
Version Steel, hardened, height 60mm, width 94mm, length 130mm.  
Application CleverClamp 5-axis elevation - enables optimal machine spindle accessibility in 5-axis applications.  
Mounting On CleverClamp rail.



## ER-099246 Quick Chuck 100 P CleverClamp



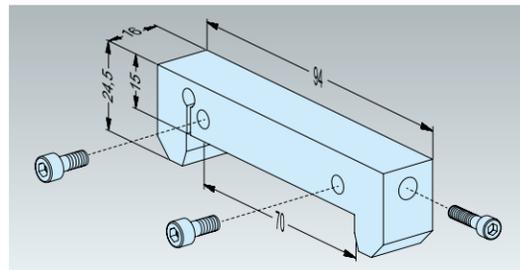
Version CleverClamp carrier element with QuickChuck 100P, manual.  
Application Adapter between CleverClamp and EROWA ITS pallets/holders.  
Mounting On CleverClamp rail.



## ER-099241 Support Holder CleverClamp



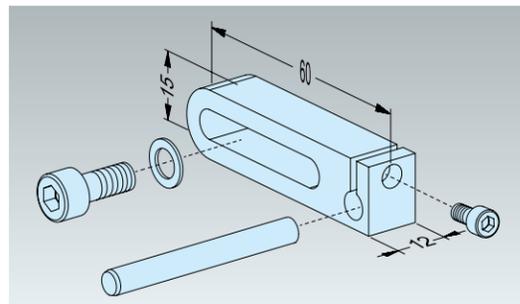
Version Steel, hardened, width 94mm, height 15mm.  
Application Holder for ground supports used to bridge big clamping distances.  
Important A mill stop can be fitted to the holder additionally.



## ER-099201 MillStop CleverClamp



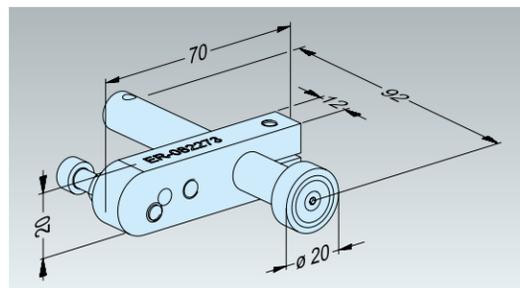
Version Adjustable stop made of steel.  
Application Lateral stop on any CleverClamp clamping or stop element.  
Mounting Use the bolts supplied to fit it laterally to the CleverClamp clamping or stop elements of your choice.



## ER-082273 Magnetic stop CleverClamp



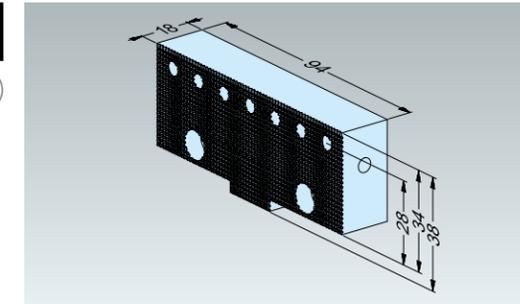
Version Stop made of anodized aluminum.  
Application Magnetic stop used for positioning workpieces in vises.  
Important Remove the magnetic stop before machining the part.



## ER-099166 Stop Jaw Flat / Grip Wide CleverClamp



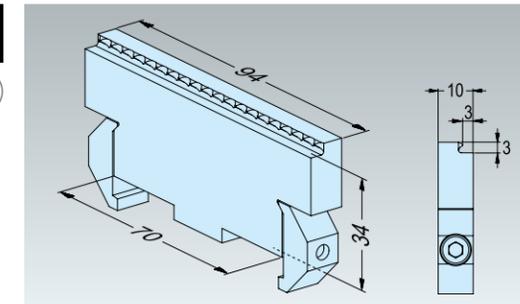
Version Steel, hardened, width 94mm, height 34mm, one side smooth, the other with grip contours.  
Application Widening the stop surface for better grip when clamping wide workpieces.  
Mounting Use the bolts supplied to fit it to the front of the CleverClamp clamping or stop elements of your choice.  
Important Can be ideally combined for use with the 94mm-width linear jaws.



## ER-099195 Stop Jaw Stamp Wide CleverClamp



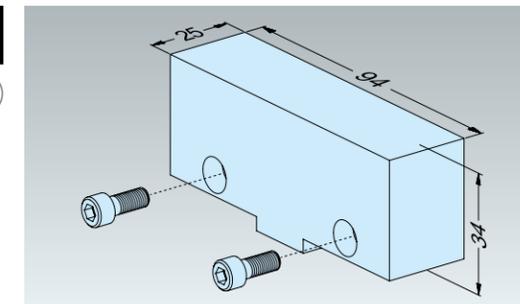
Version Steel, hardened, width 94mm, height 34mm, with stamping.  
Application Widening the stamping stop surface for better grip when clamping wide workpieces at minimum clamping height with stamping.  
Mounting Place stop jaw behind the clamping or stop element of your choice and attach with lateral bolt.



## ER-099164 Stop Jaw Soft Wide CleverClamp



Version Steel, soft, width 94mm, height 34mm.  
Application Soft stop jaw, ideal for milling workpiece-specific clamping contours.  
Mounting Use the bolts supplied to fit it to the front of the CleverClamp clamping or stop elements of your choice.

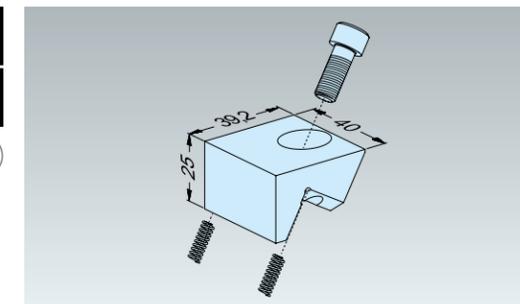


## ER-099079 Pull Down Jaw Flat CleverClamp

## ER-099092 Pull Down Jaw Grip CleverClamp



Version Steel, hardened, stop side smooth or with grip contours.  
Application **ER-099079:** stop side smooth - ideal for clamping workpieces with machined surfaces.  
**ER-099092:** stop side with grip contours for additional grip.  
Mounting Can be used on all CleverClamp pull-down clamping elements.



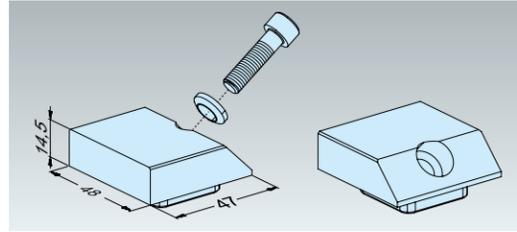
## EROWA CleverClamp System Accessories

### ER-099098 Linear Jaw Flat CleverClamp

### ER-099099 Linear Jaw Grip CleverClamp



- Version Steel, hardened, width 48mm, stop side smooth or with grip contours.
- Application **ER-099098**: stop side smooth - ideal for clamping workpieces with machined surfaces.  
**ER-099099**: stop side with grip contours for additional grip.
- Mounting Can be used on all CleverClamp linear clamping elements.

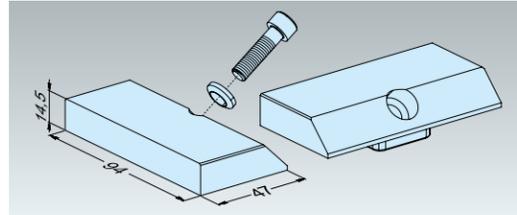


### ER-099100 Linear Jaw Flat Wide CleverClamp

### ER-099114 Linear Jaw Grip Wide CleverClamp



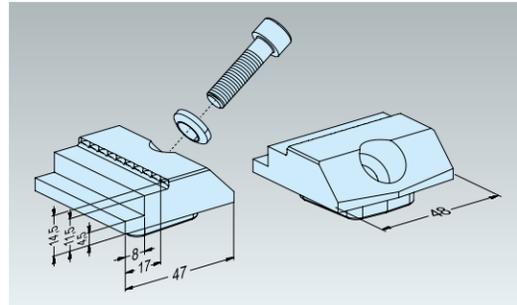
- Version Steel, hardened, width 94mm, stop side smooth or with grip contours.
- Application **ER-099100**: stop side smooth - ideal for clamping workpieces with machined surfaces.  
**ER-099114**: stop side with grip contours for additional grip.
- Mounting Can be used on all CleverClamp linear clamping elements.



### ER-099119 Linear Jaw Stamp CleverClamp



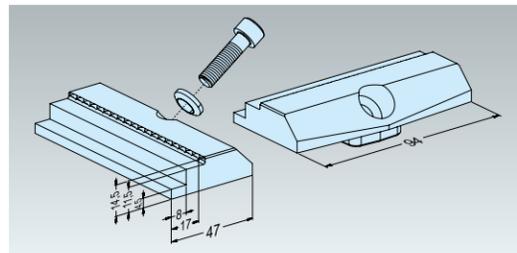
- Version Steel, hardened, width 48mm, with stamp contours and smooth step.
- Application Ideal for clamping blanks at the minimum clamping height of 3mm and parts with angle error.
- Mounting Can be used on all CleverClamp linear clamping elements.



### ER-099121 Linear Jaw Stamp Wide CleverClamp



- Version Steel, hardened, width 94mm, with stamp contours.
- Application Ideal for clamping blanks at the minimum clamping height of 3mm and parts with angle error.
- Mounting Can be used on all CleverClamp linear clamping elements.

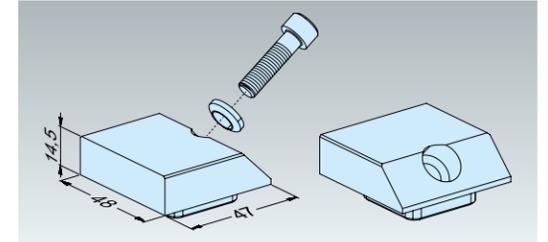


## EROWA CleverClamp System Accessories

### ER-099123 Linear Jaw Soft CleverClamp



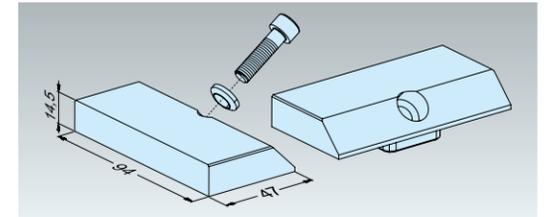
- Version Steel, soft, width 48mm.
- Application To produce jaws with contours of your choice.
- Mounting Can be used on all CleverClamp linear clamping elements.



### ER-099126 Linear Jaw Soft Wide CleverClamp



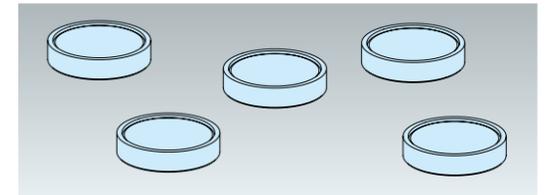
- Version Steel, soft, width 94mm.
- Application To produce jaws with contours of your choice.
- Mounting Can be used on all CleverClamp linear clamping elements.



### ER-099313 EWIS™ Chip Set CleverClamp



- Version EWIS Rapid chip with 5  $\varnothing 14$  chip holders.
- Application For the identification of individual parts when using CleverClamp rails as a recurring machining fixture in combination with the EROWA Manufacturing Control and EROWA JMS® Pro Process Control Systems.
- Mounting Chips have to be glued on (ref. instruction manual of the relevant CleverClamp rails).



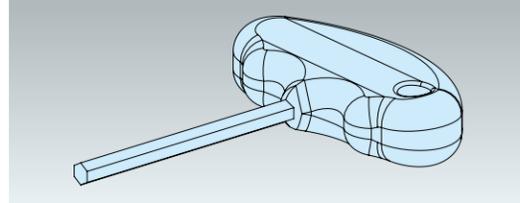
## EROWA CleverClamp System Operation tools

**ER-007769** Hexagon socket head wrench SW 6  
with grip, PB 207

**ER-007770** Hexagon socket head wrench SW 8  
with grip, PB 207



Version Steel, hardened, with plastic handle, key size 8.



**ER-052602** Torque wrench Tohnichi 10 - 50 Nm  
to self centering vise 100/150/200



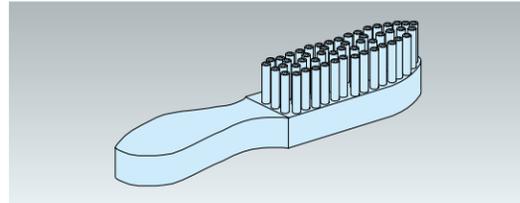
Version Torque wrench, 10-50 Nm.



**ER-099312** Brush  
CleverClamp



Version Brass-wire brush.  
Application Recommended for cleaning the teeth of the CleverClamp rails.



**ER-099484** Hex bit 3/8" extra long CleverClamp



Version Steel, hardened, hex size 10.  
Application To fit the M12 bolts in the attachment boreholes of the CleverClamp rails.

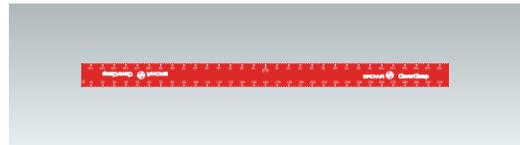


## EROWA CleverClamp System Spare parts

**ER-099155** Ruler 320 (Ruler length 320)  
CleverClamp



Version Ruler with scale, aluminum, underside magnetic, length 320mm.  
Application On CleverClamp rail 320 to cover the attachment boreholes and for the simple, repeatably accurate positioning of the CleverClamp clamping and stop elements.

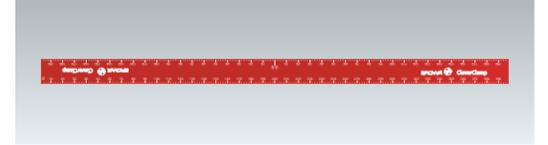


## EROWA CleverClamp System Spare parts

**ER-099157** Ruler 398 (Ruler length 398)  
CleverClamp



Version Ruler with scale, aluminum, underside magnetic, length 398mm.  
Application On CleverClamp rail 398 to cover the attachment boreholes and for the simple, repeatably accurate positioning of the CleverClamp clamping and stop elements.

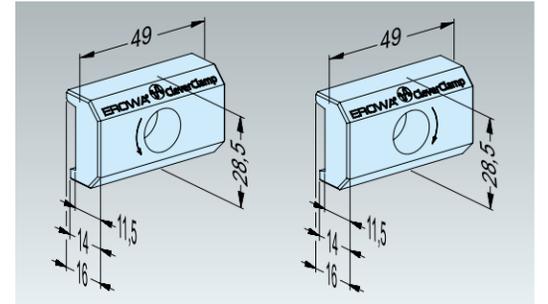


**ER-099132** Claw 50L  
CleverClamp

**ER-099134** Claw 50R  
CleverClamp



Version **ER-099132:** steel, hardened, length 50, with left-hand thread.  
**ER-099134:** steel, hardened, length 50, with right-hand thread.  
Application Attachment claw for CleverClamp elements on CleverClamp rails.

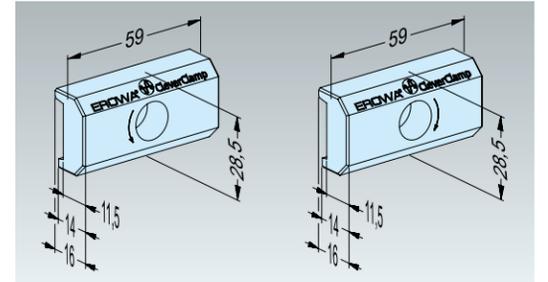


**ER-099137** Claw 60L  
CleverClamp

**ER-099141** Claw 60R  
CleverClamp



Version **ER-099137:** steel, hardened, length 60, with left-hand thread.  
**ER-099141:** steel, hardened, length 60, with right-hand thread.  
Application Attachment claw for CleverClamp elements on CleverClamp rails.



**ER-099309** Replacement kit pull-down-/stop element  
CleverClamp



Version Spare parts for CleverClamp pull-down and stop elements.

**ER-099654** Replacement kit linear and stop element  
CleverClamp



Version Spare parts for CleverClamp linear and stop elements.

# The next step

Important things need to be planned. And your next step is certainly among the important things. For it is your start into a new, efficient era. We are pleased to be with you on the way. As consultants, in practice. For you to know at all times what you're engaging in. The next EROWA branch office is not far – **take the step.**



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